



Canned Mushrooms	Pcs and stems
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**Brand: De Angelus.**  
**4/1/2013**

**Effective Date:**

**Pack Size: 6/10**

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**Product Type:** Pieces and Stems Mushrooms

**Product Description:** Pieces and stems mushrooms is the product prepared from clean, sound, succulent mushrooms (*A. Bitorguis* or *Agoricus (Psallioto) bisporus*) that are properly trimmed, washed, sliced, sorted and inspected prior to filling into containers.

**Quality Standards:**

**Color:** Reasonably good color. The pieces and stems mushrooms possess a reasonably uniform, cream to dark brown color typical of canned mushrooms of similar variety characteristics.

**Uniformity of Size and Shape:** Reasonably uniform. The product shall have an overall appearance of reasonably uniform units, free from excessively small or excessively large units.

Cap diameter- 2.5 -5.5 cm.

Maximum 3%, by weight, of drained weight small fragments.

**Slice thickness:** 5-7 mm

**Defects:** Refers to the degree of freedom from crushed or broken units, damaged or seriously damaged units and blemished units.

1. Sand, grit and/or silt: Practically free.
2. HEM: 0 Tolerance
3. Seriously damaged units: Maximum 1%, by weight of drained weight.

4. Total damaged units: Maximum 3%, by weight of drained weight.
5. Open Veils: maximum 10%, by weight of drained weight.

**Character:** The units shall be firm and tender and are practically free from fibrous or rubbery units.

**Flavor/Odor:** Good flavor and odor typical of properly prepared and processed canned mushrooms. Free from any objectionable flavors and odors of any kind.

**Drained Weight:** Empty the contents of the container upon a U.S. Standard No. 8 circular sieve of the proper diameter so as to distribute the product evenly, inclining the sieve slightly to facilitate draining and allow to drain for 2 minutes. The drained weight is the weight of the sieve and product less the weight of the dry sieve. A sieve 8 inches in diameter is used for the No. 2 ½ size can and smaller sizes, and a sieve 12 inches in diameter is used for containers larger than No. 2 ½ size.

1758 grams or 62.0 ounces.

1930 grams or 68.0 ounces

**Ingredients:** Mushrooms, water, salt, citric acid and ascorbic acid.

**Microbiological Requirements:** All product shall be commercially sterile after thermal processing and meet incubation test requirements.

Shelf life: 3 years.

**Additional Requirements:**

**Packaging:** Must be approved. The item number must be on the corrugated case.

**Coding:** Production day code must be legible. Each container shall possess proper can identification as per CFR 21, Part 113-60, subpart D. Production/lot code shall also appear on the master case.

The product shall be processed and packaged in accordance with good manufacturing practices and comply with all applicable regulatory requirements.

Approved by: RP